



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4716-5**Job Sheet 186220****Part No:** D4716-5**Job Qty:** 18 ea**Part Name:** Duct Hose**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 11/13/18**Job Tracking No:****Due Date:** 11/22/18**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** DWG REV A IPP REV:A 12.11.08 NEW ISSUE DD VERF:JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	18 pcs	11/22/18	11/22/18	0.00	0.00	Purchasing		DEC 05 2018
110	Packaging	18 pcs	11/22/18	11/22/18	0.00	0.00	Packaging2		DEC 05 2018
120	QC	18 pcs	11/22/18	11/22/18	0.00	0.00	QC6		38
130	Packaging	18 pcs	11/22/18	11/22/18	0.00	0.00	Packaging3		9-89
							Packaging3-2	5/22/18	
140	QC21-SA	18 Ea	11/22/18	11/22/18	0.00	0.00	QC21		DEC 18 2018

Part Op
Descriptions: 100 - Issue P/O: 041711

DEC 19 2018

DAG
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4716-5P	Duct Hose	18 pcs (1 ea)	100-Purchasing	5135060

CTX 18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4716-5P	18	0	0

Part Specifications

Specifications could not be found.

**Container No:** S135061**Part:** D4716-5**Job No:** 186220**Serial No/Batch:** S135061**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

Date: 12/05/18

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 11/13/18 8:27 AM dart.lavoie.chantal

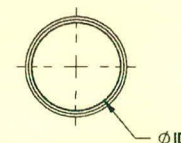
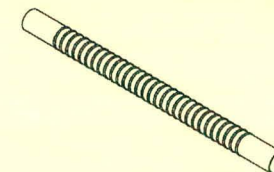
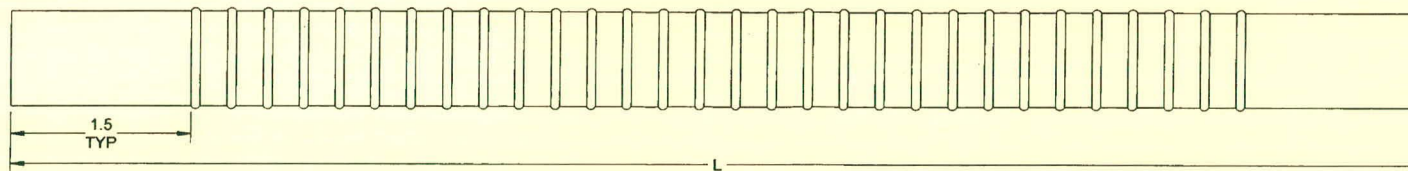
REC-123
8/15/74

100-1000

100

100
100
100

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	DESCRIPTION	POSSIBLE VENDOR	VENDOR PART NUMBER	MATERIAL	ID	L	WEIGHT (lb)
D4716-1	DUCT HOSE	CUSTOM DUCTS	SCEET	SILICONE RUBBER	0.75	24.0	0.2
D4716-3	DUCT HOSE	CUSTOM DUCTS	SCEET	SILICONE RUBBER	0.75	28.0	0.2
D4716-5	DUCT HOSE	CUSTOM DUCTS	SCEET	SILICONE RUBBER	0.75	41.0	0.3

D4716-X DUCT HOSE

NOTES:

- 1) MATERIAL: PER TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: PER TABLE

RELEASED
2012-11-05
mp

A	NEW ISSUE	RF	12.07.25
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO. REV. A	
MFG. APPR.	<i>[Signature]</i>	D4716 SHEET 1 OF 1	
APPROVED	<i>[Signature]</i>	TITLE SCALE	
DE APPR.	<i>[Signature]</i>	DUCT HOSE NTS	
DATE	12.07.25	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041711

Supplier: CUS001-VU
Custom Duct
179 Beaver Berry Road
Limington, ME 04049 USA

PO No: PO041711

PO Date: 11/13/18

Due Date: 11/21/18

Purchase Order

Revision:

Revision Date:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
NOV 13 2018

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	186218	D4716-1P			Duct Hose	Firmed	-	11/21/18	10 pcs	0 pcs	10 pcs	\$30.00/pcs	\$300.00
Line Item Note As per Dwg 4716 Rev.A 10 X DEC 05 2018													
2	186219	D4716-3P			Duct Hose	Firmed	-	11/21/18	10 pcs	0 pcs	10 pcs	\$34.00/pcs	\$340.00
Line Item Note As per Dwg D4716 Rev. A 10 X DEC 05 2018													
3	186220	D4716-5P			Duct Hose	Firmed	-	11/21/18	18 pcs	0 pcs	18 pcs	\$38.00/pcs	\$684.00
Line Item Note As Per Dwg D4716 Rev.A 18 X DEC 05 2018													
Grand Total:												\$1,324.00	

DAS
38
9-89

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 11/13/18 3:46 PM dart.tsimiklis.chrisoula

Custom Duct

179 Beaver Berry Rd
Limington, ME 04049
PH 1 800 863 2620

Invoice

Date	Invoice #
11/30/2018	2211

Bill To
Dart Aerospace 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Ship To
Dart Aerospace c/o Diane Baker 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

P.O. Number	Terms	Rep	Ship	Via	F.O.B.	Project
041711	Net 30		11/30/2018	Federal Express		
Quantity	Item Code	Description	Price Each	Amount		
10	SCEET	Double Wall SCEET 3 X 24" Your D4716-1P	30.00	300.00		
10	SCEET	Double Wall SCEET 3 X 28" Your D4716-3P	34.00	340.00		
18	SCEET	Double Wall SCEET 3 X 41" Your D4716-5P	38.00	684.00		
	Ship	Shipping Charge Ground Fedex Collect	0.00	0.00		
				Total	\$1,324.00	
Phone #		Fax #	E-mail			
207 637 3000		207 637 3000	kinney@fairpoint.net			

Custom Duct
179 Beaver Berry Rd.
Limington, ME 04049

CERTIFICATE OF CONFORMANCE

Customer Name: Dart Aerospace Ltd. Purchase Order No: PO041711 ✓

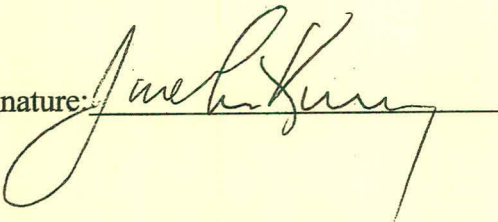
✓ 10 EACH SCEET 3 X 24" Your D4716-1P WITH CUFFS ✓

✓ 18 EACH SCEET 3 X 41" Your D4716-5P WITH CUFFS ✓

✓ 10 EACH SCEET 3 X 28" Your D4716-3P WITH CUFFS ✓

DAS
38
9-89

This is to certify that the products, systems and/or services listed here-in have been manufactured, inspected and tested in accordance with Custom Duct and industry standards. It is further certified that the items listed here-on are in compliance with the provisions of your purchase order/ work order listed above. Inspection and test records and material certifications are on file and available upon request.

Signature: 

Date: 30 November 2018

